

Data Sheet

Article: **MM-PVC E 1561**
 Description: PVC plasticized compound
 Processing: Extrusion
 Colour: 70002 clear, RAL7001 silvergray
 Article number: 110497449

Date: 25/03/2019

General Properties	Norm	Unit	Value
Hardness (3s)	ISO 868	Shore A	64 ± 3
Density	ISO 1183	g/cm ³	1,17 ± 0,02
Mechanical Properties			
Tensile strength (200 mm/min)	ISO 527/2	N/mm ²	≥ 10
Elongation at break (200 mm/min)	ISO 527/2	%	≥ 300

Processing Parameters		
Cylinder Temperature	°C	140 – 160
Processing Temperature	°C	155 – 165
Mold Temperature	°C	155 - 165

These indications are approximate values, depending on the processing machine. Adjustments while the processing can be necessary.

Remarks	
Plasticizer:	DEHP-free
Remarks:	Cd- and Pb-free