

Data Sheet

Article: **MM-PVC E 1580**
Description: PVC plasticized compound
Processing: Extrusion
Colour: 70002 clear, 601 black, V3115 blue transparent
Article number: 110497459

Date: 21/02/2018

General Properties	Norm	Unit	Value
Hardness (3s)	ISO 868	Shore A	80 ± 3
Density	ISO 1183	g/cm ³	1,22 ± 0,02
Mechanical Properties			
Tensile strength (200 mm/min)	ISO 527/2	N/mm ²	≥ 14
Elongation at break (200 mm/min)	ISO 527/2	%	≥ 300

Processing Parameters			
Cylinder Temperature		°C	135 – 165
Processing Temperature		°C	165 – 175
Mold Temperature		°C	165 - 175

These indications are approximate values, depending on the processing machine. Adjustments while the processing can be necessary.

Remarks	
Plasticizer:	DEHP-free
Remarks:	Cd- and Pb-free