



Data Sheet

Article: MM-PVC I 1560

Description: PVC plasticized compound

Processing: Injection

Colour 27082 blue transparent, V3184 translucent white, V3185 translucent white

Article number: 110497448 Date: 26/03/2019

General Properties	Norm	Unit	Value
Hardness (3s)	ISO 868	Shore A	60 ± 3
Density	ISO 1183	g/cm³	1,16 ± 0,02
Mechanical Properties			
Tensile strength (200 mm/min)	ISO 527/2	N/mm²	≥ 8
Elongation at break (200 mm/min)	ISO 527/2	%	≥ 300
Processing Parameters			
Cylinder Temperature		°C	130 – 170
Processing Temperature		°C	155 – 175
Mold Temperature		°C	20 – 60

These indications are approximate values, depending on the processing machine. Adjustments while the processing can be necessary.

Remarks

Plasticizer: DEHP-free

Remarks: Cd- and Pb-free

This information is based on experience and is to be regarded as a guidance only. It is given without obligation. We recommend that the suitability of this product is checked for the intended application by the customer. On the basis of our conditions of sale, we only assume a warranty for the supply of consistent quality and according to the agreed specification.