

Data Sheet

Article: **MM-PVC I 1570**
 Description: PVC plasticized compound
 Processing: Injection
 Colour: 70002 clear, 27082 blue transparent
 Article number: 110497478

Date: 26/03/2019

General Properties	Norm	Unit	Value
Hardness (3s)	ISO 868	Shore A	70 ± 3
Density	ISO 1183	g/cm ³	1,18 ± 0,02
Mechanical Properties			
Tensile strength (200 mm/min)	ISO 527/2	N/mm ²	≥ 10
Elongation at break (200 mm/min)	ISO 527/2	%	≥ 300

Processing Parameters		
Cylinder Temperature	°C	140 – 175
Processing Temperature	°C	165 – 185
Mold Temperature	°C	20 – 60

These indications are approximate values, depending on the processing machine. Adjustments while the processing can be necessary.

Remarks	
Plasticizer:	DEHP-free
Remarks:	Cd- and Pb-free